Package



# CH505 & CH505C

Differential Wheel Speed Sensor IC with AK Protocol

#### Features

- Two-wire current interface according AK protocol
- Integrated capacitor: 1-nF (C version)
- On-chip EEPROM with factory-programming options to optimize performance
- 2-mm distance between two outer hall elements with the 3<sup>rd</sup> element in the middle
- Wide operating range: 6.5V to 20V
- Detection of speed, rotation direction, airgap, etc.
- Magnetic pre-induction possible
- Wide temperature range: -40°C to 150°C
- Other variants available in the sensor family:
  - CH503 & CH503C: Single pulse (standard protocol)
    - o CH504 & CH504C: PWM protocol

### **Functional Block Diagram**



#### Description

The CH505(C) hall-based wheel speed sensor has a two-wire current-interface with AK protocol. It



provides not only speed information but also direction of wheel rotation and air gap information for vehicle & motorcycle dynamics control systems and Anti-Lock Braking Systems (ABS).

The sensor features a fast power-up time of typical 210us, high sensitivity and excellent jitter performance, enabling secure measurement. The device is specified over a wide temperature range of - 40 to 150°C, and is designed to meet harsh automotive environment with optimized ESD and EMC performance. For best BCI performance, the CH505C is provided with a 1-nF integrated capacitor.

#### **Revision History**

ate	Revision	Change
April 2022	0.1	Preliminary
April 2022	0.1	Preliminary



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# **1 Product Family Members**

Part No.	Marking	Description
CH505	C505	Two-wire AK protocol, CSO-2 package, packing blister carrier tape, QTY TBD, without integrated capacitor
CH505C	C505C	Two-wire AK protocol, CSO-2 package, packing blister carrier tape, QTY TBD, with integrated capacitor

\*See separate datasheets for CH503 and CH504. <mark>\*目前处于前期样片阶段,为方便备样,丝印暂时是统一的,但</mark> <mark>会做标签区分。请以原厂沟通的信息为准。</mark>

# **2 Pin Definitions and Descriptions**

Pin No.	Name	Туре	Function	
1	VDD	Supply	Supply voltage	
2	GND	Ground	Connect to ground	



#### Figure 1 Pin Assignment and Top-Side-Marking of CSO-2 Package

# **3 Absolute Maximum Ratings**

 $T_J = -40^{\circ}C$  to  $150^{\circ}C$ ,  $4.5 V \le V_{DD} \le 20 V$  unless otherwise noted.

Parameter	Symbol	Note / Test Condition	Value	Unit	
	Symbol	Note / Test Condition	Min	Max	Unit
		TJ ≤ 80°C	-0.3	-	
		TJ ≤ 150°C		20	V
Supplyveltere	V <sub>DD</sub>	t=10 x 5min		22	
Supply voltage		t=10 x 5min, R <sub>M</sub> ≥ 50Ω		24	
		t=2min; T <sub>J</sub> = -40°C to 60°C		24	
		t=400ms, $R_M \ge 50\Omega$ included in $V_{DD}$		26	
Junction temperature <sup>1</sup>	T <sub>J</sub> ; Either	12500h	-40	110	°C
	OR	10000h		125	

<sup>1</sup> Lifetime data pending on Cosemitech's qualification test results.



	OR	5000h		150	
	OR	2500h		160	
	OR	500h		170	
	Additional	4h, V <sub>DD</sub> <16.5V		190	
Reverse polarity voltage		$R_{M} = 50\Omega$ included in $V_{DD}$ t<1h	-16		V
		External current limitation required, t<4h		200	mA
Reverse polarity current		External current limitation required, t<1h		300	mA
		External current limitation required, t<10h, T=25°C		200	mA
Package thermal resistance	R <sub>thJA</sub>			2TBD	K/W
Number of power on cycles			500		cycles
Immunity to external fields		Equivalent to 1600kA/m <sup>3</sup> ; $T_J = -40$ to 175°C		2	Т
Passive lifetime <sup>1</sup>		T <sub>J</sub> ≤ 50°C, U=0V	TBD		а
Processability		After Datecode	TBD		а

<sup>2</sup> Pending on Cosemitech's data of CSO-2 package

<sup>3</sup> Conversion: B=  $\mu^*$ H ( $\mu$ =4\* $\pi^*$ 10<sup>-7</sup>).

# 4 **ESD Protections**

#### ESD values below are to be updated after ESD report ready

Parameter	Test Result	Classification level	Notes
НВМ	TBD	AEC-Q100-002, H3B	R = 1.5 kΩ, C =100 pF
CDM	TBD	AEC-Q100-011, C4	

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#### Results below are tested by a leading sensor Tier1 customer.

工作 状态	放电位置	放电类型	放电网络	电压等级	功能状态要求	CH505	CH505C
	引脚	接触放电	C=150pF, R=330Ω	±4KV	I	Pass	Pass
断电	导体外壳	接触放电	C=150pF, R=330Ω	±6KV	I	Pass	Pass
	非导体外壳	空气放电	C=330pF, R=2kΩ	±8KV	I	Pass	Pass
	传导位置	接触放电	C=150pF, R=330Ω	±8KV	I	Pass	Pass
通电	传导与非传 导位置	穷气访由	C=330pF, R=2kΩ	±8KV	I	Pass	Pass
		工气成电	C=330pF, R=2kΩ	±20KV	Ш	Pass	Pass



# **5** Specification

## 5.1 Test Circuit



# 5.2 **Operating Range**

Specifications below refer to these operating conditions unless otherwise noted.

Devementer	Symbol Note (Test Condition			110:4		
Parameter	Symbol	Note / Test Condition         Values         Ur           Min         Typ         Max         Ur           Directly on IC leads; voltage drop at R <sub>M</sub> not included $6.5$ -         20         V           AK: reset voltage $4.0$ $4.2$ $4.5$ V           AK: reset voltage $5.8$ $6.5$ -         V           AK: return voltage $5.8$ $6.5$ V           VDD = 13V; 0 < fmod < 150kHz <sup>1</sup> 6         V/           12500h <sup>2</sup> -40         110           10000h <sup>2</sup> 125         5000h         150           500h         160         160         500h	Unit			
Supply voltage	V <sub>DD</sub>	Directly on IC leads; voltage drop at R <sub>M</sub> not included	6.5	Ι	20	V
	Vres	AK: reset voltage	4.0	4.2	4.5	
V <sub>DD</sub> Hysteresis	V <sub>hys</sub>		1.6	1.8	2.3	V
	V <sub>rel</sub>	AK: return voltage	5.8		6.5	
Supply voltage modulation	V <sub>AC</sub>	$V_{DD} = 13V; 0 < f_{mod} < 150 \text{kHz}^1$			6	V <sub>pp</sub>
		12500h <sup>2</sup>	<mark>-40</mark>		<mark>110</mark>	
		10000h <sup>2</sup>			<mark>125</mark>	
Junction temperature	TJ	5000h			150	°C
		2500h			160	
		500h			170	
Pre induction	Bo		-500		500	тт
Temperature change per magnetic period for valid	$dT_{j\_Dir}$	<sup>3</sup> Valid for dB <sub>dir</sub> >1.9mT	-7.5		7.5	К
Temperature change at standsill	$dT_{j\_Speed}$	<sup>4</sup> Valid for dB>3mT	-150		50	К

<sup>1</sup> Sine wave

<sup>2</sup> Lifetime data pending on Cosemitech's qualification test results.

<sup>3</sup> The permissible change of the temperature is, e.g. 7.5K per one magnetic period. For example a magnetic signal of 10Hz ( $T_{mag} = 0.1s$ ) results in a max change of temperature = 7.5K / 0.1s = 75K / s. A wrong direction info may occur if  $dT_{j\_Dir}$  is exceeded.



Pre induction offset between outer probes	Bstat l∕r	-30		30	mT
Differential induction	dB	-120		120	тт
Pre-induction offset between mean of outer probes and center probe	B <sub>stat m/o</sub>	-30		30	mT
Signal frequency	f	0		5 <sup>5</sup>	kHz
Minimum magnetic frequency for direction detection	f <sub>dir_min</sub>	0.54	0.66	0.83	Hz

<sup>4</sup> More than 2 speed protocols might be lost if the temperature change during standstill is exceeded at re-drive. <sup>5</sup> 5kHz electric signal frequency are equal to 2.5kHz magnetic signal frequency (one sin period has two increments).

# 5.3 Electrical Specification

Specified at constant amplitude and offset of input signal, over operating range, unless otherwise noted. Typical values correspond to VDD=12V and TA=25°C. All parameters refer to test circuit in Figure2.

Deveryoter	Symbol Note / Test Condition		Values			L Incit
Parameter	Symbol	Note / Test Condition	Min	Тур	Мах	Unit
Supply current low	I <sub>low</sub>		5.9	7	8.4	mA
Supply current mid	I <sub>mid</sub>	A.	11.8	14	16.8	mA
Supply current high	l <sub>high</sub>		23.6	28	33.6	mA
Supply current ratio	I <sub>mid</sub> /I <sub>low</sub>		1.8	2.0	2.6	
Supply current ratio high/low	I <sub>high</sub> /I <sub>low</sub>		3.6	4.0	5.0	
Supply current @ V <sub>DD</sub> ≥V <sub>res_min</sub>		1	1			mA
Line regulation	dlx/dV <sub>DD</sub>	1			90	μA/V
Number of pulses suppressed	*	After power on and internal reset <sup>1</sup>			0	
Magnetic edges required for first output pulse		1			1	edge
Number of pulses required for initial offset calibration	n <sub>start</sub>	5th "pulse" is offset corrected <sup>21</sup>			4	edges
Number of pulses required for initial LM measurement		1	3		4	pulses
Number of pulses required for initial valid direction detection <sup>3</sup>	n <sub>DR-start</sub>	4th pulse has valid direction info, $dB_{dir} \ge 2^* dB_{dirmin}^{41}$			4	pulses

<sup>1</sup> Verified by design/characterization only.

<sup>2</sup> After power on or chip reset.

<sup>3</sup> Assume same direction.

<sup>4</sup> After power, chip reset, or direction reset (after timer watchdog).



		7th pulse has valid direction info, 2*dB <sub>dirmin</sub> > dB <sub>dir</sub> ≥ dB <sub>dirmin</sub> <sup>14</sup>			7	pulses
Valid direction after change of direction <sup>5</sup>		3rd pulse has valid direction info, $dB_{dir} \ge 2 dB_{dirmin}^{14}$			3	pulses
		6th pulse has valid direction info, 2*dB <sub>dirmin</sub> > dB <sub>dir</sub> ≥ 1.8*dB <sub>dirmin</sub> <sup>14</sup>			6	pulses
		7th pulse has valid direction info, $1.8*dB_{dirmin} > dB_{dir} > dB_{dirmin}^{14}$	/		7	pulses
Frequency limit for direction information availability	f <sub>dir-limit</sub>	due to bit stump suppression		2700 <sup>₀1</sup>	35	Hz
Power up time		time for stable current			1	ms
Initial calibration delay time	t <sub>d,input</sub>	additive to power up time	ſ K	220	300	us
Duty cycle in calibrated	DC <sub>cal</sub>	dB >=2mT sine wave	40	50	60	%
Duty cycle in uncalibrated	DC <sub>uncal</sub>	dB >=2mT sine wave	20		80	%
littor 1117 of official		Tյ≤150°C, dB >=2mT; 1σ value <sup>7</sup>			<u>+</u> 2	%
$\operatorname{Jiller}_{\operatorname{I}}, \operatorname{Imz}_{\operatorname{I}} < \operatorname{I} < \operatorname{Jkmz}_{\operatorname{I}}$	⊃jit-close	Tյ≤170ºC, dB >=2mT; 1σ value			±3	%
litter 1Hz < f < 5kHz	S	TJ≤150ºC, 2mT > dB > dB <sub>limit</sub> ; 1σ value			±4	%
	Sjit-far	TJ≤170ºC, 2mT > dB > dB <sub>limit</sub> ; 1σ value			±6	%
Jitter for speed pulse	AL A	rising edge of speed pulse relative to magnetic edge change <sup>1</sup>	0		0.7	us
Jitter @ board net ripple f<5kHz	Sjit-AC	V <sub>DD</sub> =13V±6V <sub>pp</sub> ; 0 <f<sub>mod&lt;150kHz; dB=15mT</f<sub>			±0.5	%
	d <i>l</i> @d <i>V</i> =0V	pulse shape: triangular <sup>1</sup>				
Current ripple @ $\Delta V_{DD} = 0V$	pulse height				1	mA
	pulse length				400	ns
Pulse width for speed pulse	t <sub>p</sub>	Trigger level=10.5mA <sup>1</sup>	40	50	60	μs
Pulse width for data bits	t <sub>p</sub>	1	40	50	60	μs
Standstill time	t <sub>stop</sub>	1	120	150	180	ms

<sup>5</sup> Assume change of direction of rotation only once.

<sup>&</sup>lt;sup>6</sup> Direction info is updated at every speed protocol. The direction bit corresponds in any case with the physical reality of the direction of rotation

<sup>&</sup>lt;sup>7</sup> If no switching of sensor is detected during 750ms (+/-20%) signal watchdog is activated and direction detection is reset (GDR=0). After 16 edges (detected with dB\_2 x dB<sub>limit</sub>) sensor resets itself and goes into uncalibrated mode.



Pulse width t <sub>p</sub> /2 for initial bit	t <sub>p/2</sub>	1	20	25	30	μs
Pulse width t <sub>p</sub> for time output offset due to bit stump suppression	t <sub>p_Bit_supp</sub>	1	40	50	60	μs
Systematic phase error of output edges during start- up and uncalibrated mode		Systematical phase error of "uncal" edge; nth vs. (n+1)th edge (random phase error not included) <sup>1</sup>	-90		90	o
Phase shift from uncalibrated to calibrated			-10		10	o
Current slew rate	SR <sub>r,</sub> SR <sub>f</sub>	<i>10% and 90% value</i> R <sub>M</sub> =50Ω, TJ<170°C	8		26	mA/µs
Signal watchdog reset	n <sub>swd</sub>	18	16		16	edges
	_					

<sup>8</sup> If no switching of sensor is detected during 750ms (+/-20%) signal watchdog is activated and direction detection is reset (GDR=0). After 16 edges (detected with dB\_2 x dB<sub>limit</sub>) sensor resets itself and goes into uncalibrated mode.

# 5.4 Magnetic Characteristics

Deremeter	Symbol	Note (Test Condition	Values			Unit
Farameter		Note / Test Condition	Min	Тур	Max	Onit
Limit threshold <sup>12</sup>	dB <sub>limit</sub>	99% criteria (1 of 96) <sup>3</sup>	<mark>0.3</mark>	<mark>0.8</mark>	<mark>1.34</mark>	mT
Limit threshold drift	<i>dB</i> <sub>limit:Drift</sub>	Additional drift over lifetime at 25°C for one and the same sensor	etime at same -5		+3	%
Limit rongo Bit <sup>1</sup>	dB	+/-36%, 99% criteria	<mark>1.02</mark>	<mark>1.6</mark>	<mark>2.18</mark>	mT
Linni range bit	UDLR	T <sub>J</sub> =10 to 40°C, 99% criteria	<mark>1.28</mark>	<mark>1.6</mark>	<mark>1.92</mark>	mT
Limit range bit drift	<i>dB</i> <sub>LR_Drift</sub>	Additional drift over lifetime at 25°C for one and the same sensor	-5		+3	%
Ratio <i>dB</i> <sub>LR</sub> / <i>dB</i> <sub>limit</sub>			1.7	2.0	2.5	
Minimum signal for direction detectiondB dirminValid for GDR= 		Valid for GDR=0; dB_direction=center- (left+right)/2; cal mode, 99% criteria	0.4	0.8	1.44 <sup>1</sup>	mT
Validity of signal amplitude measurement	alidity of signal mplitude"0" = valid, invalid after under-voltage and initial value after power up					
	LM=0		<0.8	<=1	<=1.2	
	LM=1		>0.8	>1	>1.2	
Signal amplitude (Level	LM=2	99% criteria, according to AK	>1.48	>1.75	>2.1	
	LM=3		>2.5	>2.95	>3.6	
	LM=4		>4.2	>4.95	>6.0	

<sup>1</sup> Value tested at 0h (to be updated with Cosemitech's actual characterization data; currently design spec only)
<sup>2</sup> Valid and characterized for f >1Hz (to be updated with actual characterization data; currently design spec only)
<sup>3</sup> 50% criterion has typical value of 0.7mT; to be updated



L	LM=5	>7.0	>8.25	>9.9	
L	LM=6	>12.0	>14.2	>17.1	
L	LM=7	>21.0	>24.7	>29.7	

Note: All magnetic values are calculated out of measured sensitivity of each single Hall element.

## 5.5 **Degradation of Direction Signal**

With the two outer hall elements distance being 2mm, the direction signal  $dB_direction$  (= center - (left + right) / 2) is optimized for a target wheel pitch of 4 mm. Increase the magnetic input signal to compensate signal loss for pitches other than 4 mm. With an ideal pitch of 4 mm, the absolute speed signal is 2 x higher than direction signal due to differential principle. Both speed and direction signals in **Figure 3** are normalized to magnetic speed signal for an ideal pitch of 4 mm.



Figure 3 Degradation of speed and direction signal dependent on pitch of the wheels

# 6 Function Description

## 6.1 General

The CH505(C) detects the motion of active wheels (multiple encoder) and passive wheels (i.e., having ferromagnetic teeth) by measuring the differential flux density of the magnetic field. A back-biasing permanent magnet must be used when pairing with passive wheels. Either south or north pole of the magnet can be attached to the back side of the IC package.

Featured with AK protocol, the device provides speed, direction of rotation, and the quality of the magnetic signal. This is accomplished with three equally-spaced Hall elements, integrated on the IC. The two outer Hall elements have a distance of 2 mm, generating a differential signal that derives the speed of the wheels. The 3<sup>rd</sup> Hall element is placed in the middle, and together with the outer ones for direction detection.

The device is designed with a dynamic self-calibration algorithm to cancel magnetic offset up to  $\pm$  30mT. Only a few magnetic edges after start-up (uncalibrated mode) are necessary for self-calibration. Independent of the mode



every increment of the encoder triggers a signal output (**Figure 4**). The output signal frequency represents the increment frequency. The frequency of the magnetic signal is half of the output signal frequency.



## 6.2 Functional Block



#### Figure 5 Block Diagram

CH505(C) main blocks are as follows.

- Three Hall elements (left, center, right)
- Speed signal (dB) path: Pre-amplifier, Low-pass filter (LPF), Main Comparator, Tracking ADC, Offset DAC
- Direction signal (dB<sub>dir</sub>) path: Pre-amplifier, Low-pass filter (LPF), Direction ADC



- Digital Core (Control logic)
- Current modulator
- Supplies for Hall, analog & digital

The direction signal (dB) is calculated as Equation (1), amplified, filtered and then digitized by the tracking ADC.

dB = Right – Left

(1)

(2)

Peak detection and offset calculation are done in the digital core. The calculated offset ( $(dB_{max} + dB_{min})/2$ ) is fed back into the speed signal path with a 14-bit DAC to correct any offsets. The main comparator compares the speed signal with zero value. In uncalibrated mode, output of speed pulse is triggered in the digital core by exceeding a certain threshold (2 x dB<sub>limit</sub>). The speed pulse of the output protocol is issued by zero crossing.

The direction signal  $dB_{dir}$  is calculated as Equation (2), amplified, filtered and digitized. The direction information, together with other data bits are determined by the digital core which then issues the AK protocol.

## 6.3 **AK Protocol**

The CH505(C) is compliant with: "Requirement Specifications for Standardized Interface for Wheel Speed Sensors with Additional Information 'AK-Protocol' Version: 4.0" by Daimler.

The assignable bits are described in Figure 6 and Table 1.





#### Table 1 AK protocol content

Bit #	Name	Meaning	Value after power up / under voltage	Condition
0	LR	Error bit, Airgap reserve	0	"1" if dB <db<sub>LR (1=error)</db<sub>
1	SLM	Validity of signal amplitude measurement	1	0=measurement of LM0, LM1, LM2 is valid; 1=invalid
2		not assigned	0	



3	GDR	Direction validity	0	"1" = valid, "0" = invalid
4	DR	Direction of rotating information	0	"0" =direction positive
5	LM0	Air gap gauge	0	LSB of airgap gauge
6	LM1		0	
7	LM2		0	MSB of airgap gauge
8	Р	Parity	to be currently calculated	Always set to get even parity (inclusive Parity bit itself)

#### 6.3.1 **Operation at Normal Speed**

When a zero-crossing of the sensor signal is detected, a wheel speed pulse is generated. The pulse duration is  $t_p$ . Before and after a speed pulse, there is always an initial or pre-bit send with length of  $t_p/2$  at a level of  $I_{low}$ . After that the data protocol is sent. (Figure illustration to be added).

FIGURE	
	X K
Figure 7 Operation at	Normal Speed

# 6.3.1 **Operation at High Speed**

For higher frequency (>1818Hz electric signal frequency, or > 909Hz magnetic frequency), the time between two speed pulses is too short to send all data bits, thus the protocol is truncated. But to be noted, a data bit itself is not truncated during transmitting the protocol (called "bit stumps suppression"). Instead of the bits affected by the shortening, the current level  $I_{low}$  must be output. The suppression does function reliably in all speed ranges and in all regular operating states of the sensor including the standstill protocol. **Table 2** shows how many bits are transmitted at different signal frequencies.

|--|

Electric Signal Frequency <sup>21</sup>	Typical Number of Data Bits Transmitted
< 1818Hz (1800Hz)	9 (bit0-bit8)
< 2000Hz (2000Hz)	8 (bit0-bit7)
< 2222Hz (2200Hz)	7 (bit0-bit6)
< 2500Hz (2400Hz)	6 (bit0-bit5)
< 2857Hz (2800Hz)	5 (bit0-bit4)
< 3333Hz (3200Hz)	4 (bit0-bit3)
< 4000Hz (4000Hz)	3 (bit0-bit2)
< 5000Hz (5000Hz)	2 (bit0-bit1)

<sup>&</sup>lt;sup>21</sup> Electric signal frequency = 2x magnetic frequency. Frequencies in brackets are according AK specification



### 6.3.2 **Operation at Very Low Speed and Standstill**

If no increment is recognized for longer than standstill time ( $t_{stop}$ ), the IC sends the standstill-protocol, at every 150ms (typ). In this protocol the speed-pulse is set to  $I_{mid}$ . During standstill of the wheel, the AK protocol bits are frozen and reflect the status of the last AK protocol before standstill. At very slow speed, more than one standstill protocol can be issued between consecutive speed pulses.



# 6.4 **Typical Application Circuit**

Figure 9 shows the recommended application circuit with reverse bias and overvoltage protection.



## 6.5 **Definition of Rotation Direction**

The direction definition of active wheels and passive wheels are illustrated in **Figure 10** and **Figure 11** respectively. For positive direction of rotation, the direction of rotation bit (**DR**) is set to "0".



Figure 10 Definition of rotation direction, sensor frontside towards the active wheel





Positive movement direction of passive wheel

Figure 11 Definition of rotation direction, sensor frontside towards the passive wheel

## 6.6 **Operating Modes and States**

The CH505(C) provides information of speed, direction and signal quality. Its functionality can be distinguished in uncalibrated mode and calibrated mode.

#### 6.6.1 Uncalibrated and Calibrated Mode

#### Speed detection

After an initial calibration delay time ( $t_{d_input}$ ), the differential magnetic signal dB is tracked by an ADC and monitored within the digital core. To detect the signal, an internal threshold DNC (digital noise constant) needs to be exceeded. The DNC value is determined by the signal amplitude (indicated as arrows in **Figure 12**).

- The first DNC is 2 x **dB**<sub>limit</sub>. When the signal slope is identified as a falling (or rising) edge and the signal change exceeds the DNC, the first extrema is located and first output pulse is triggered.
- A second output is triggered when the signal change exceeds a new DNC value of (min1 + max1)/2 in the following rising (respectively falling) edge.
- When a maximum and minimum was found an offset correction will take place. This leads to a phase shift of output signal and the sensor enters the calibrated mode.

In calibrated mode switching is triggered by the zero crossing of the differential magnetic signal. The min/max detection is reduced to 1/4 of peak - peak. In calibrated mode minimal DNC is  $2 \times dB_{limit}$ . Out of this consecutive speed pulses have a nominal delay of about  $180^{\circ}$ .

Information of other bits in uncalibrated and calibrated mode:

- Signal amplitude measurement: SLM is valid if two valid extrema are found (the first extrema after power on is invalid). Latest with 4<sup>th</sup> protocol SLM is valid.
- Startup at high speeds could lead to truncated protocol as explained in 6.3.2.





Figure 12 Transition from uncalibrated into calibrated mode

#### **Direction detection**

Direction signal is always sampled with the main comparator switching (75µs typ) before the speed protocol. After two consecutive samples of the direction signal, offset of them is calculated and then the third sample is compared with the offset value. The direction is given by the sign of the third sample direction signal and the direction of the edge (rising or falling) of the magnetic speed signal. See **Figure 13**.

Using this direction detection method, detected direction is valid latest with the 4th output speed protocol. GDR bit gives the information if the detected direction is valid.

On CH505(C) the direction detection is valid if the difference between the two consecutive samples of the direction signal is greater than  $2x dB_{dirmin}$  and speed signal is 4x greater than  $dB_{limit}$ .







#### 6.6.2 Start-Up and Under-Voltage Behavior

The IC stays functional when supply voltage  $V_{DD}$  ramps down, until the  $V_{DD}$  drops below the supply voltage reset level  $V_{res}$ . In this case, the supply current drops down and the IC delivers no more output signal. Increasing  $V_{DD}$  again above the supply release level  $V_{rel}$ , the IC starts sending output again.

A minimum hysteresis  $V_{hys}$  (=  $V_{rel} - V_{res}$ ) is implemented to avoid a toggling of the output when  $V_{DD}$  is modulated due to the additional voltage drop at  $R_M$  when switching from low to high current level at  $V_{DD}$  = 4.5V (with  $R_M$ =50).





Figure 14 Start-up and under-voltage behavior

# 6.7 Change of Direction of Encoder

Rotation direction change can lead to a local extremum (maximum or minimum) of the magnetic input signal. This local extremum could be detected and incorrectly used for offset calibration. A local extremum is detected when the extremum exceeds the value of half of the difference between the two previous extrema ( $dB > 0.25^*dB_{pp}$ ). As worst case, a duty cycle up to max 15% to 85% could occur for a few pulses. As a result, the sampling points for direction detection are also at unusual signal phase angles. Typically, after 2-3 zero crossings, a re-calibration takes place, and the offset will be then correct and hence the duty cycle.

When rotation direction changes in calibrated mode,

- Two consecutive samples of **dB**<sub>dir</sub> have the same sign thus direction detection is set to "invalid". To guarantee a valid direction, the next zero crossings after direction change are used to detect direction.
- The validity of the direction information at those two speed pulses is set to "invalid", and rotation direction is set to default.
- The validity of signal amplitude measurement is set to "invalid", and signal amplitude contains default values and LR is set to 0.

At the latest with the 3<sup>rd</sup> pulse after direction change, direction information is valid and direction is issued again. Signal amplitude validity is set to valid and its according signal amplitude measurement and **LR** is issued after two new valid extrema are found.





Figure 15 Signal behavior when direction of rotation changes

# 6.8 Watchdog Reset after Offset Jump

As shown in **Figure 16**, when an offset jump greater than the magnetic speed signal occurs, no more zero-crossing will be passed and thus the IC sends no speed pulse. Instead, standstill protocol is issued.

- After transmitting 5 standstill protocols (750ms typ), the signal watchdog starts.
- If still no speed pulse output, the IC starts to detect extreme with minimum DNC.



- Internal reset is triggered after **n**<sub>swd</sub> edges, and uncalibrated mode starts. With that, validity of direction, direction information, validity of airgap and airgap measurement are set to default values. This represents the same status as after power on. Therefore, offset calibration starts again.



Figure 16 Reset is triggered after watchdog delay time and signal watchdog

# 7 Electro Magnetic Compatibility (EMC)

## 7.1 EMC Test Circuit

Suggested EMC test circuit, see **Figure 17**. External components can vary depending on the device version (with or without capacitor inside). Results are dependent on  $R_M$ !



Figure 17 Recommended EMC Test Circuit



## 7.2 EMC Results (to be added)

7.2.1 Emission

Table 3 EMC – ICC Test Results

Table 4 EMC – CCC Test Results

## 7.2.2 Immunity to radiated disturbances

Table 5 EMC - BCI Test Results

# 8 Package Information

For CH505 and CH505C, the L6 in POD dimension is different. See details in **Figure 18** and **Figure 19**.

Part Number	Package	Package Dimensions
CH505	CSO-2	Figure 18
CH505C	CSO-2	Figure 19





Figure 18 CH505 POD





Figure 19 CH505C POD